

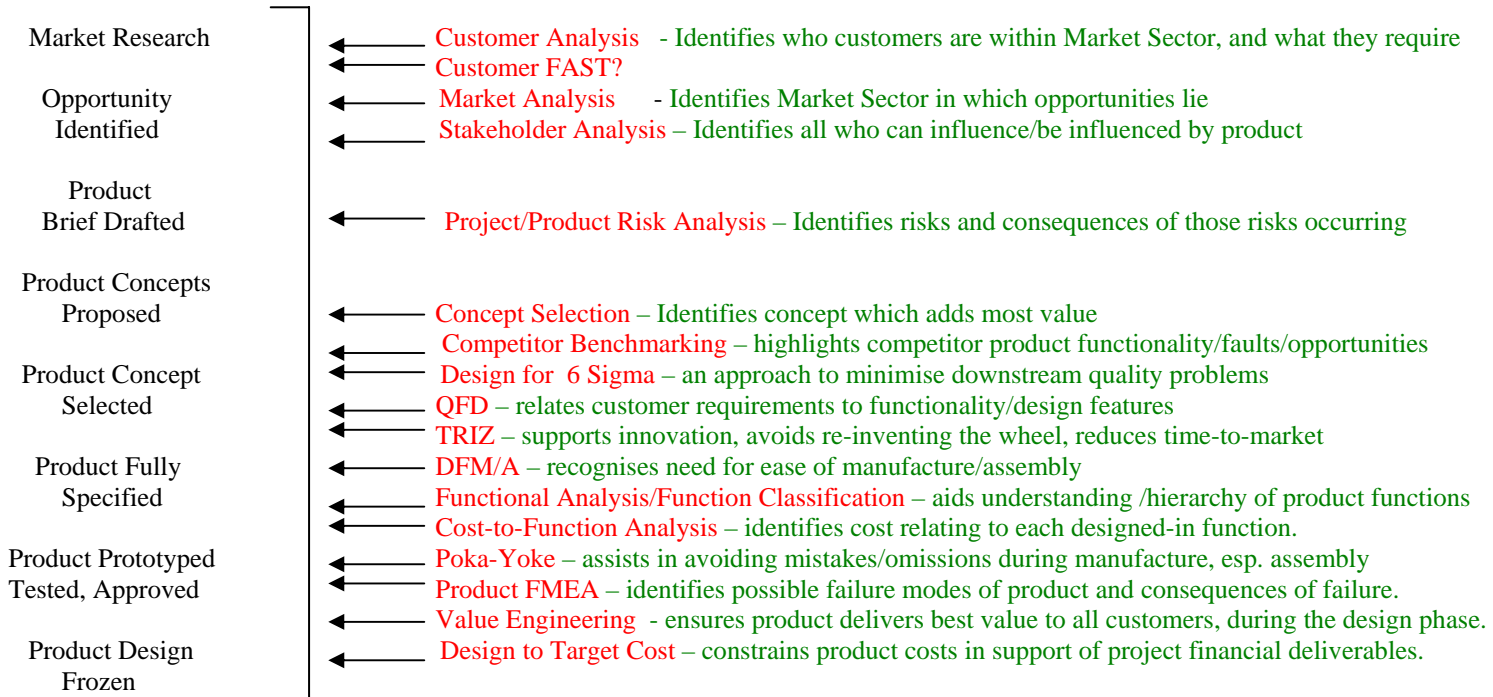
HOW VM CAN HELP – MANUFACTURING/VM TOOL “ROUTE MAP” – VM TOOL SELECTION

Note: Asset Life Cycle Stages shown in Black Text

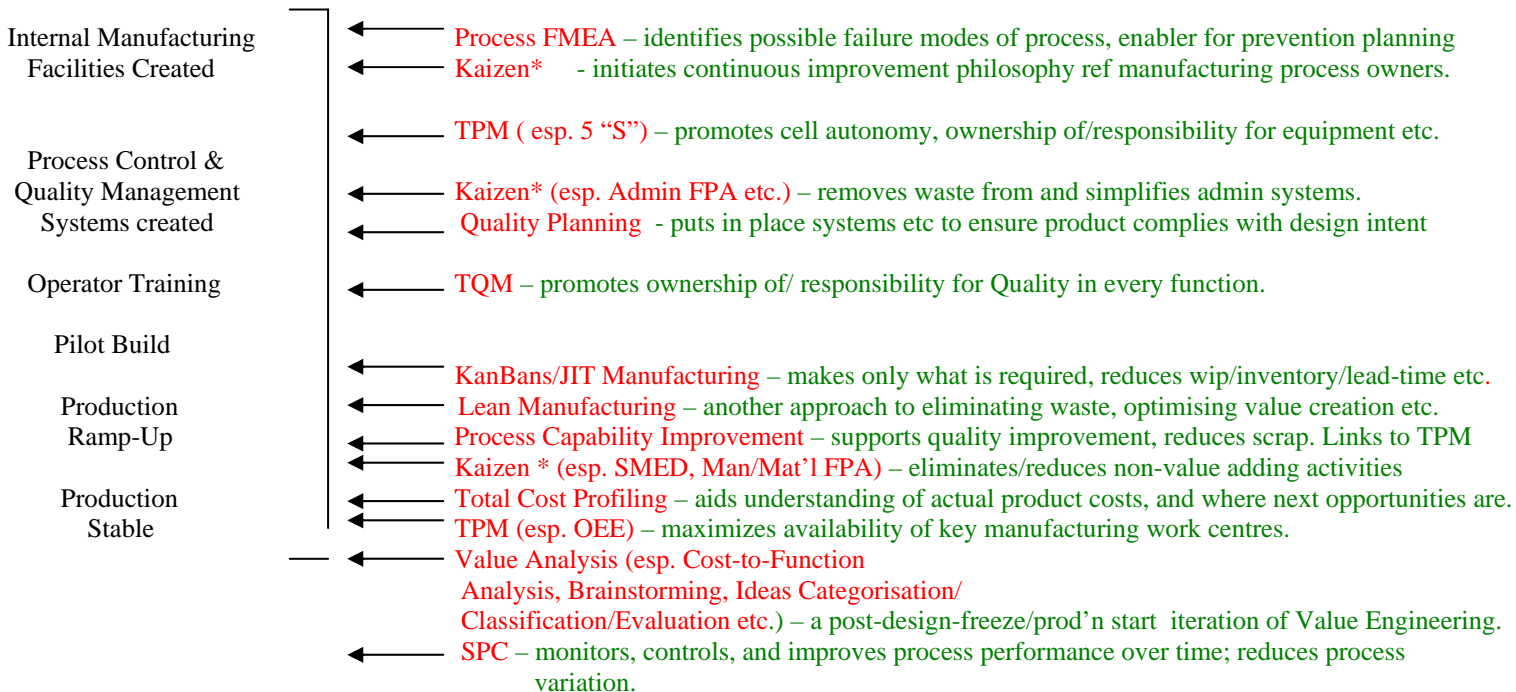
Tool to Use shown in Red Text

Benefit from Using Tool shown in Green Text

1. DEVELOPMENT



2. PRODUCTION



3. DISPOSAL

* In the Mira VM Process, Kaizen includes the PDCA Cycle approach to problem solving, continuous improvement, Flow Process Analysis, Administrative Flow Process Analysis, Waste Analysis, Cost of Quality, Multiple Activity Charting, Cause & Effect Analysis etc.